

## PRIMARY PLATING OPTIONS

### ELECTRODEPOSITED ZINC

ASTM B633 – Electrodeposited Coatings of Zinc on Iron and Steel

Type V | SC2

#### PERFORMANCE REQUIREMENTS

ASTM B117 – Standard Practice for Operating Salt Spray (Fog) Apparatus

Minimum 240 Hours to White Corrosion (Zinc)

Minimum 360 Hours to Red Corrosion (Base Metal)

### ELECTROLESS NICKEL

ASTM B733 – Autocatalytic (Electroless) Nickel-Phosphorus Coatings on Metal

Type V | SC1 | Class 1

#### PERFORMANCE REQUIREMENTS

ASTM B117 – Standard Practice for Operating Salt Spray (Fog) Apparatus

Minimum 96 Hours to Red Corrosion

### ZINC NICKEL

Zinc Nickel Electroplate per ISO 15726 FeZnNi(8)5/A/T2

#### PERFORMANCE REQUIREMENTS

ASTM B117 – Standard Practice for Operating Salt Spray (Fog) Apparatus

Minimum 500 Hours to White Corrosion (Zinc)

Minimum 1000 Hours to Red Corrosion (Base Metal)

